



Caledonian  
Quilting



# QUILTING BROCHURE

Dost tha want summat quiltin?

Based in the heart of the textile industry in Bolton, we are the UK's No.1 converters of fabric to quilt, since 1969



**01204 304 462**



**enquiries@caledonian-quilting.co.uk**



**www.caledonian-quilting.co.uk**

---

# CONTENTS

<b>Welcome</b>	<b>Page 2</b>
<b>Our sectors</b>	<b>Page 3</b>
<b>How to use our brochure - 3 simple steps</b>	<b>Page 4</b>
<b>Our customers</b>	<b>Page 5</b>
<b>Patterns:</b>	<b>Page 6</b>
<b>Box designs</b>	<b>Page 7</b>
<b>Diamond designs</b>	<b>Page 12</b>
<b>Vertical designs</b>	<b>Page 18</b>
<b>Curve designs</b>	<b>Page 25</b>
<b>Wadding</b>	<b>Page 31</b>
<b>Threads</b>	<b>Page 33</b>
<b>Contact Us</b>	<b>Page 34</b>

# WELCOME

Welcome to Caledonian Quilting Co Limited.

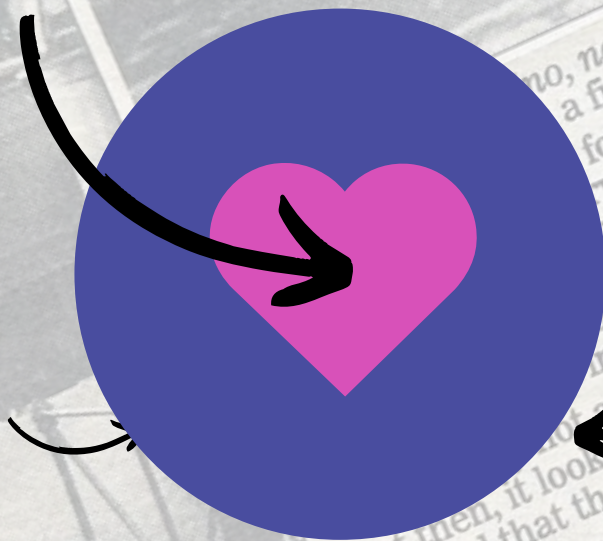
Based in the heart of the textile industry in Bolton, we are the UK's No.1 converters of fabric to quilt.

Trading since 1969 from the Lancashire historic home of textiles, we provide multi-needle quilting services to textile manufacturers and household names alike.

Choose from a comprehensive range of patterns covering numerous sector applications.



Textile Industry



Bolton

---


# OUR SECTORS

At Caledonian Quilting, we work across numerous sectors and cater to individual requirements.


Below are just some of the sector applications for professional multi-needle quilting. We are always delighted to discuss your requirements, however bespoke:

- Clothing & Fashion
- Equestrian
- Soft Furnishings
- Healthcare
- Automotive Industry
- Nursery Supplies
- Funeral Supplies
- Protective Covers
- Prison Workwear & Protective Uniforms
- Textile Merchants & Household Brands

This list is by no means exhaustive. Feel free to call us to discuss your needs, and for some friendly Northern advice on all things quilty!

 **01204 304 462**

 **[enquiries@caledonian-quilting.co.uk](mailto:enquiries@caledonian-quilting.co.uk)**

 **[www.caledonian-quilting.co.uk](http://www.caledonian-quilting.co.uk)**

# 3 SIMPLE STEPS

Our team of professional quilters have many years of experience, putting their extensive knowledge and skills into their work here at Caledonian Quilting. We ensure excellent products, using high quality materials and technical specification.

## Brochure

This brochure is designed to give you a jumping off point into the world of quilting. Use this to familiarise yourself with all things quilting.

## Advice

Now you've browsed our brochure, please call us to discuss your exact specifications. We'll provide advice on the type of fabrics for your products, the best patterns and raw materials to ensure we make the best possible quilting for your needs.

## Samples

We provide a sample service to ensure you have chosen the right product before the full production of your quilting commences. When your specification is finalised, this will be maintained by us for ease with future ordering.

# OUR CUSTOMERS

Our relationship with our customers is the essence of our business. We've been doing it since 1969 so we hope that tells you how important you are. Overtime, we've developed close working relationships and we look forward to establishing a new relationship with you too.

Here's what some of our customers have to say about us...

reliable  
efficient  
PROFESSIONAL

go above & beyond

friendly - consistent

KNOWLEDGEABLE

# PATTERNS

## **Classic Box**

**4"**

**2"**

**1 1/4"**

**5/8 Box**

**Page 7**

**Page 8**

**Page 9**

**Page 10**

**Page 11**

## **Classic Diamond**

**6x4**

**3 x 2**

**5/8**

**Wavy Diamond**

**Large Wavy Diamond**

**Page 12**

**Page 13**

**Page 14**

**Page 15**

**Page 16**

**Page 17**

## **Vertical Pattern**

**1" Vertical**

**3" Vertical**

**Point wave**

**1" chevron**

**Chevron with Gap**

**Elongated chevron**

**Page 18**

**Page 19**

**Page 20**

**Page 21**

**Page 22**

**Page 23**

**Page 24**

## **Curve Patterns**

**Onion**

**Chicken wire**

**Military onion**

**Small waves**

**Finger**

**Page 25**

**Page 26**

**Page 27**

**Page 28**

**Page 29**

**Page 30**

# Classic Box Patterns







## 4" Box

The largest of our Box patterns, the 4" Box quilts perfectly with heavier weight wadding and foam.

Great for use in bedding and upholstery.

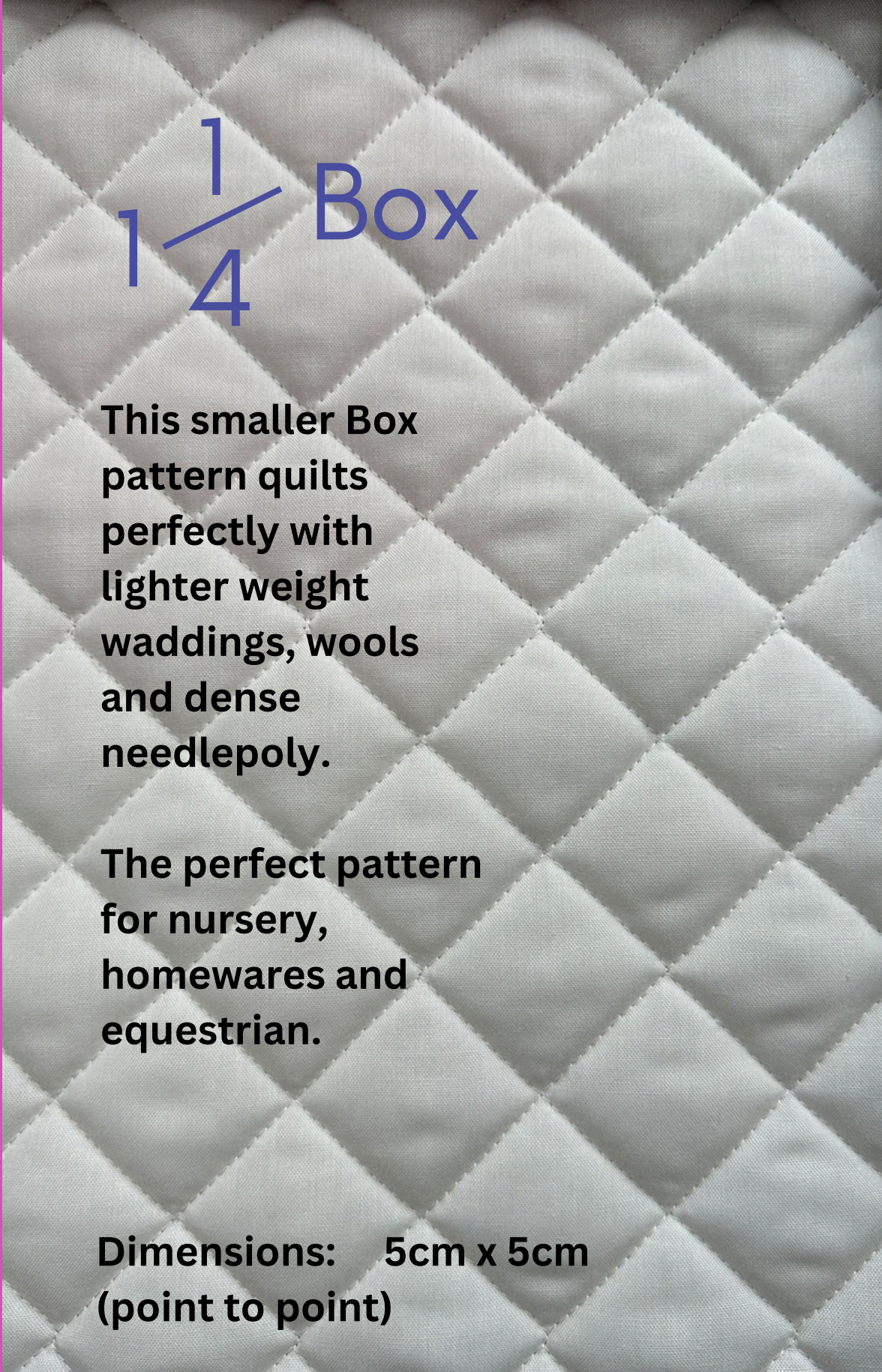
**Dimensions: 15cm x 15cm  
(point to point)**

# 2" Box

The most popular of our pattern range, the 2" Box lends itself to a multitude of products including fashion outerwear, workwear, linings, soft furnishings and equestrian.

Recommended wadding - medium weight and wool.

Dimensions: 7.5cm x 7.5cm  
(point to point)




**1  $\frac{1}{4}$  Box**

**This smaller Box pattern quilts perfectly with lighter weight waddings, wools and dense needlepoly.**

**The perfect pattern for nursery, homewares and equestrian.**

**Dimensions: 5cm x 5cm  
(point to point)**



# $\frac{5}{8}$ Box

**The smallest of  
our patterns  
using lighter  
weight wadding.**

**Perfect for  
equestrian,  
accessories,  
linings/panels.**

**Dimensions: 2.5cm x 2.5cm**

# Diamond Patterns





# 6x4 Diamond

**Our largest Diamond.  
As with the 4" Box this  
pattern can be quilted  
with heavier weight  
wadding and foam.**

**Great for outerwear,  
bedding and  
upholstery.**

**Dimensions: 10cm x 15cm  
(point to point).**

# 3x2 Diamond

**A quilting classic, the 3x2 Diamond is versatile to most wadding weights and finished products, including fashion, homeware, workwear, dressage, equestrian, linings and bedding.**

**Dimensions: 7.5cm x 5cm  
(point to point)**



$\frac{5}{8}$  Diamond

**The small  
Diamond for  
lighter weight  
wadding and wool.**

**Perfect for  
accessories,  
equestrian, and  
linings/panels.**

**Dimensions: 2.5cm x 3.75cm**





# Wavy Diamond

**Diamond with a wave, with dimensions the same as the 3x2 Diamond, and quilts to light to medium wadding weights and wool.**

**Used in healthcare, fashion and accessories.**

**Dimensions: 7.5cm x 5cm  
(point to point)**



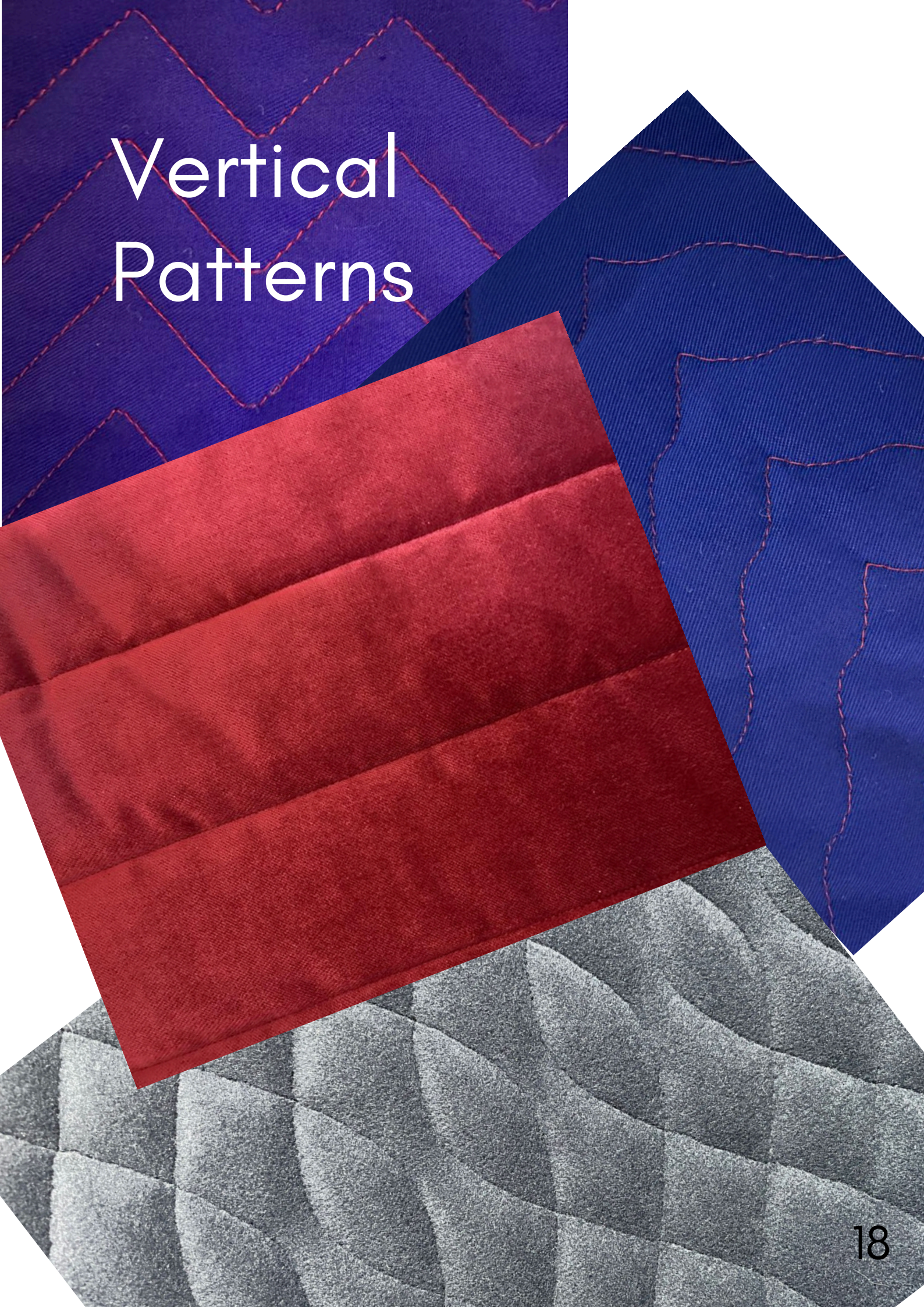
# Large Wavy Diamond

**Large Diamond  
with a wave effect,  
quilts with heavier  
weight waddings,  
foam and wool.**

**Used in healthcare,  
equestrian,  
upholstery and  
fashion.**

**Dimensions: 12cm x 16cm  
(point to point)**

# Vertical Patterns



# 1" Vertical

Also known as 'baffle' or 'channel' quilt. Stitching runs down the length of the fabric and stitch lines can be increased by inches.

Narrower spacing for lighter weight waddings, wider channel for heavier weights of wadding.

Commonly used in horse rugs, bedding and construction.

**Dimensions: From 1" Increments**



# 3" Vertical

**Also known as 'baffle' or 'channel' quilt. Stitching runs down the length of the fabric and stitch lines can be increased by inches.**

**Narrower spacing for lighter weight waddings, wider channel for increased weights of wadding.**

**Commonly used in horse rugs, bedding and construction.**

**Dimensions: From 1" Increments**

# Point Wave

**Stitches the length of the cloth, the point wave is a vertical with a 'twist'. An unusual pattern, and can be used for most products and wadding type and weight.**

**Popular in the fashion industry.**

**Dimensions: 9cm  
(point to point on the diagonal)**



# 1" Chevron

**The Small Chevron (Zig-Zag) vertical stitching, the width can be increased in inch increments and perfect for any wadding type and weight.**

**Used in equestrian, fashion, accessories.**

**Dimensions: 3.5cm  
(point to point).**



# Chevron with Gap

**Small Chevron design  
with a difference.**

**Stitch settings can be  
altered to give the  
Chevron a different  
look.**

**Used in equestrian,  
homeware, fashion and  
accessories.**

**Dimensions: 3.5cm**





# Elongated Chevron

**Wider angled chevron,  
the width can be  
increased in inch  
increments, and  
medium to heavier  
weight wadding.**

**Used in equestrian,  
homeware, fashion and  
linings.**

**Dimensions: 9cm  
(point to point on the diagonal)**

# Curved Patterns





# Onion

**A smooth 'Onion' shape,  
quilts vertically. Very  
versatile to wadding  
types and weights.**

**Applications include  
outerwear, fashion,  
workwear and uniform.**

**Dimensions: 5cm x 7cm**

# Chicken Wire

**Very small Onion, light wadding.**

**Used in equestrian, fashion and accessories**

**Dimensions: 3cm x 2.5cm**

# Military Onion

**A classic pattern, originally created for Army jackets, now loved by the fashion industry.**

**Light to medium wadding weights.**

**Used in outerwear and accessories.**

**Dimension:  
9.5cm (across the centre) and approx. 1cm between the two curves.**



# Small Waves

**A contemporary oval shaped pattern overlapping the shapes.**

**Lighter weight wadding and wool.**

**Used in outerwear, nursery products, equestrian, fashion and accessories.**

**Dimension:  
7cm point to point  
4cm centre curve**

# Finger

**A stylish pattern of curves/waves, can be quilted to light weight wadding or foam.**

**Used in fashion, accessories and footwear.**

**Dimension: 9cm x 2cm**

---

# WADDING

We quilt with most wadding types and weights, ranging from Polyester to Wool.

## **Polyester**

Wadding with a blend of staple polyester fibres, meets BS5852 Part 2 and relevant requirements of the Furniture and Furnishing (Fire Safety) regulations.

**Weights: 70g; 100g; 135g; 200g; 300g; 400g; 500g**

## **PET Recycled Fibre**

Manufactured with 100% polyester fibre of which 70% - 80% comes from recycled plastic bottles. These Fibres are processed by carding – to separate the fibres and then layered to give overall thickness.

- PET Fibre has Zero GWP ( Global Warming Potential )
- PET Fibre has Zero ODP ( Ozone Depletion Potential )

**Weights: 70g; 100g; 135g; 200g; 300g; 400g; 500g**

**See Wool specifications overleaf...**



## Active Wool

**75% Wool / 25% PLA Fibre**

Beyond its environmental prowess, wool brings a host of technical advantages. Certified traceable fibres are hand selected and processed to create machine washable performance insulation that is breathable, soft, anti-bacterial and odour-resistant.

**Applications - Outwear, sleeping bags, apparel, accessories**

**Weights: 75gsm - 200gsm**

## 100% Wool

100% Wool brings a host of natural advantages. Certified traceable wool fibres are hand selected and processed mechanically to create a systematised and resilient insulation of varying weights, suitable for outdoor apparel, accessories, and workwear.

**Applications - Outwear, sleeping bags, apparel, accessories.**

**Weights: 125gsm - 200gsm**

**All our wadding is FR. Test Certificates and Wash Care Instructions can be provided on request.**

---

# THREADS


**Our threads are available in a variety of colours.**

**Commitment to accuracy ensures the threads have a tenacity to meet the requirements of the finished fabric / wadding / pattern, ensuring a high quality of Quilting performance.**

---

# CONTACT INFO

*Contact Vicky*

 **01204 304 462**

 **enquiries@caledonian-quilting.co.uk**

 **www.caledonian-quilting.co.uk**